lcb2-ee56-467f-9f3f-6773b2176739/Plexus_Control/Report_Viewer_2.asp?Opener_Session_Key={FE7EACB2-EE56-467F-9F3F-6773B2176739}&Session_Key={FE7E.... 1/1

Dart Hawkesbury 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada Tel (613) 632-5200 Fax 613 632-5246

Print

Purchasing Receipts

												_		_		PO040926	PO No
																PO040926 ACI001-VC	Supplier
	L						_				2007					5	Item No
	-						_									7	No Re
				_											_	Net 30	Terms
	0	7	- 11	77	7	,,		_	_			_			0.500X1.625	MT-4140-S-	PO No Supplier Item No No Item
	6395 receive ft	A829, AMS	= 32 Rc ASTM	ROCKWELL C	MAXIMUM	= 28 Rc	ROCKWELL C	MINIMUM	PLATE	SHEET OR	4142 STEEL	AISI 4140 /	MATERIAL:	1.625 :	Plate 0.500 X	4140 Steel	Description Part Project Equipment Order No
						0 17											For Part No
																	Project
Total:																	Equipment ID
12																13	Order Qty
								C5 - 400								12 9/14/2018	Due Date
12																	
											7						Received Accounting Container Quantity Job No No
															3112/49		Container No
											200				OLOCK	Chil	Status
															9/21/2018 \$ 43.33 / ft		Receive Date
					7 100							46			\$ 43.33 / ft		Status Receive Price/Unit Aging Past
															ω		Aging Days
																	Past Due
\$404 50															\$520.00 Acier		Total
													Inc.	Ouellette	Acier		Supplier

Plex 9/24/2018 8:09 AM dart.Tollis.And

PURCHASE ORDER 9/4/2018

bnetx∃ eoirq		Salance	Received Quantity E	Order	Date	JunoooA	Status	Description	Supplier Part No	Part	dot	Line
068\$	LY10/81) 14/991 + 10 2 + 12 \$	1121		# ZI	81/ <i>L</i> /6		bəmiF	60.8 X X 00.0.8 X 8.00" - hoo.3 Layer Hele. 6061- - hoo.4 Loop-ball Hele -		000.80X000.283Tr800M		A
1				amana at animo de la cale da animo		The second of th		FSTM BS21 receive fl		Conference and the second second second and advantage of the second second second second second second second		THE PROPERTY AND THE PROPERTY OF A
			لينج بيناه والموسيات	احصصا			L	To the contract of the contrac	النف سيدسين د	st 6 ft lenght	S be	otoM meti et
661\$	#\əəresos.8\$		HCC)	24 ft	81/ <i>1</i> /16	•	Firmed	00.5 X 00.0 Mat 51-600 - 600 - 1AIATETAM : - 6		M6061T6B1.000X02.000		/2
ı								-00-8MA 90 8\25.A-QQ- SMA 90 8\25.A				W
								4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 GR AMS 4160				
								AO FISA MTSA AO FSSA MTSA fi eviesen			a a de la despressa de la després de la dela del la dela del la d	
\$21	#\&&&&+0.81\$	11 ST	#0 #0	n Sr	81/ <i>1</i> /6	_	Pirmed	02.1 X 00.8 1.50 - 18061-TE Bar - 18061- 1909		M6061T6B3.000X01.500		/ε
L!/s	0/81 H		ap)					23T/ff3dT/0f3dT/f3dT/0T A34 MUNIMUJA A05-2MA A0 8/3SS-A-QQ- SMA A0 8/2SS-A A0 3ff4/3ff4/8Sf4/fff4			10 to	4
								OD-2MA RO 8000-OO-OO-A ROO-OO-OO BAR BAN BO 8/000-A ROO 8/000-A ROO BOO BOO BOO BOO BOO BOO BOO BOO BOO			Market and the second has been and the second hands.	
<u> </u>	1/60/8/ Af	"	1 0	7 pz	81/7/9	_	Pirmed	304 SS Roundbar 750 : MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTA ASTE NISI 303 NOT ACCEPTABLE 103 NOT ACCEPTABLE		M304RO.750		E STA

tems K6A 1K7 Canada Phone: 613-632-5200 Special Comments: quote no. SOU0129527 Freight Terms: Ship To: 1270 Aberdeen Street
ON Pymt Terms: Net 30 Ground clavoie@dartaero.com Supplier: ACI001-VC
Acier Ouellette Inc.
935 Boul. Du Havre
Valleyfield
QC
CC
LGRada
Phone: 800 667 4248
Fax: 450 377 5696 Lavoie, ChantalPhone: Ship-To Contact: Revision Date: Purchase Order Revision: E-MAILED 81/1/6 Due Date: 81/4/18 PO Date: :0N Od PO040926 Tel (613) 632-5200 TAAC PO040926 Canada Dark Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON Dark 140. PURCHASE ORDER

ibiribilo.500	ADITION WILLIAM OF THE YOU		
letneda eio	Vel. 76 Vel. 18 3:17 PM dar. lav		
Jane 1			

9/4/2018 PURCHASE ORDER

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

A041 quality management system A042 dart notification by supplier A043 retention of quality documents

	300A S10A 310A	nement Quality Clauses night of entry chemical and physical test personnel qualification raw material identification ((जप								
				Order M	satol		1 1				/	51
			1.0			7.7		F 7			:lstoT bns10	5.446,1\$
ine Item Mot	S bc	it 8 to a		a particular to the contract of the contract o							I to the time to the second second	
Ny s		323.1X003.0-2-0414-TM		4140 Steel Plate 0.500 X 1.625 : MATERIAL: AISI 4140 / 4142 STEEL MINIMUM ROCKWELL C = 28 Rc = 32 Rc ASTM A829, AMS 6395 FOOM ROCKWELL C	bəm1i4		81/ <i>U</i> /6	# ZL	17 T!	n Sr	0/8/ H	1 <i>c</i> /
Line	dot	hsq.	Supplier Part No	Description	Status	Account	Date	Order Quantity	Received Quantity		Unit Price (CAD)	Extende Price

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit

Plex 9/4/18 3:17 PM dart.lavoie.chantal

ACIER OUELLETTE INC.



71,8 1 9 1	le	Sub-tot			.,	. ,			mportant
								382.70	(cdl) theight (Lbs)
1									
2010									ТЯОЧМІ
00.0	<u> </u>					\$			SPECIAL IMPORTATION FEES
26.5						\$			FUEL CHARGE
		200.0			*				TREATED MATERIAL)
									2 X 6' 7/8 DAY CUT FROM PLATE (HEAT
520.00			00.092	NU	2.00	NO	2,00	00.0	4140 HEAT TREATED PL5 THICK X 1.625
									Z X IZ, KANDOM LENGHT STOCK
05.711			06.₽	Id	24.00	PI_\$CLB	00. P 2	36.05	ROUND SS 3/4 304 (R)
03 277			007			0 154 10	00 70	10 70	1 X 15, 210CK
									EVF-1153 5442
216,52			₽0.8I	Id	12.00	PI_\$CLB	12.00	63.50	2 X 12' STOCK FLAT ALU 1 1/2 X 3 6061-T6 *
									FAL-12 2497
72,991			08.8	Id	24.00	PI_\$CLB	24.00	09.72	* 61-1605 S X 1 LU 1 X 2
									5 X 8, 5/3 D4 X Let-58 6467
890.93			4Z.47	N∩\$ ⁻ N	12.00	PI_\$CLB	12.00	225.55	FLAT ALU 2 X 8 6061-T6 NS
nuomA	Price	Pcs Nb	Price	M/N	δŧλ	W/n	ζţλ	Meight	Product N° and description
				Ţ		əbec	1		
		sλ	16t 30 Da	١	su.	Sredit Ter		730	АҢ: РАТRICK LUSSIER TÉI.: (613) 632-5200 X
		PDV	ONEFFE 3)		Sarrier)		
			SINE]		nemesles	5		HAWKESBURY, Ontario, K6A 1K7
		əllivənn	enß sins]	і рλ	Processed	1		1270 , ABERDEEN ST.
					St No	Your Orde			phpped to
		90/	60/810	z	liżun bi	lev esoire	-		
			0		۸.	l noisiv9 <i>S</i>	ı		HAMKESBURY, Ontario, KGA 1K7
		01	2/80/810	Z		Oate	ı		DART AEROSPACE LTD
		99	CT100010)	۰N	Customer)		ot ballied to
/756710	2000		19 - 25 - 19		HODE	വവാ			

97,EZZ · ·	EI-HVT								una olddo sino io es soolana ai io io ai
		Sub-total			noi	brice in funct			 offer is based on the availability, the price of materi the evolution of the current market prices and interna is offer is subject to credit approval.
1								97.285	(ed_) the iew latoT (Lbs) (et al.) the instroqu
							un		
	1								
									ТЯОЧМІ
.0						\$			SPECIAL IMPORTATION FEES
						I .			FRAIS_ENERGETIQUE
.ε						\$			FUEL CHARGE
			s						2 X 6' 7/8 DAY CUT FROM PLATE (HEAT TREATED MATERIAL)
									N
.022		_	260.00	NU	2.00	NU	2.00	00.0	4140 HEAT TREATED PL5 THICK X 1.625
									5 X 15, BYNDOW TENCHL 2LOCK BS2-34 2295
.711			06.₽	Id	24.00	PI_\$CLB	24.00	36.05	ROUND SS 3/4 304 (R)
					700 0.1		50 588		I X IS, 2LOCK
.216.			₽0.81	Id	12.00	PI_\$CLB	12.00	02.59	FLAT ALU 1 1/2 X 3 6061-T6 * FAL-1123 2445
			70 01	Id	00 61	0 104 10	00 61	03 69	* 91-1909 £ X 2/1 1/11/0 IV I
			Ĺ						FAL-12 2497
.661			08.8	Id	24.00	PI_\$CLB	24.00	09.72	* 9T-1605 S X 1 UJA TAJA
	İ								7 X 9, 7/3 DV X E∀F-58 64€2
'068			₽ <u>2.</u> ₽7	N∩\$¯N	12.00	PI_\$CLB	12.00	225.55	FLAT ALU 2 X 8 6061-16 NS
omA	Price	рсэ Ир	Price	M/N	ζţλ	W/n	ρtγ	Height	Product N° and description
				[966	1		
		sk	16t 30 Da		su	Tedit Ter		730	##: PATRICK LUSSIER Tél.: (613) 632-5200 X
		PDV	ONETTE 3)		Carrier			
			SINE]		uemsəles	5		HAWKESBURY, Ontario, K6A 1K7
		əllivənn	eng sinac]	ру	Processed			1270, ABERDEEN ST.
					-	Your Orde			ipped to
		90/	60/8107	,		lsv esoire			
		30,	0	•		l noisivə <i>s</i>			HAWKESBURY, Ontario, K6A 1K7
		01	0 5/80/8107	,	or	Sovicion !			1270 , ABERDEEN ST.
			501000103		a N	Customer			illed to DART AEROSPACE LTD
700710	2000		101000112						
1756210	או וע				noite	Quote)		
		6 Ext.: 866-45						ONI PORT	
	over L	18 EXF:: 800-99 2 2FI		ηδ) bleñ	ul. du Hâvre y de Valley 8 <u>858-</u> 575-0	Salaben		1	

Approuved and Accepted by			Date	A 12 11 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1	(GAD\$) IstoT		2 201.4
This offer is based on the av	in the availability, the price of materi he current market prices and interna to credit approval.	gnsdə nsə lsi noqmi lsnoite	e without notice in fu ation fees.	ction	lstot-du2	E1-HVT	3 523'56
Important	Total Weight (Lbs)	382.70					
							1

Chantal Lavoie

Mednesday, August 29, 2018 3:16 PM :tn92 Chantal Lavoie From:

'Penis Quenneville' :oT

Bonnie Fraser :ɔɔ

guote Subject:

Please advise price an delivery on mat'l. Hi Denis,

ft X "Z.1 x "E 16d 311303 6061t6 bar 1" x 2" x 24 ft 606116 bar 2" x 8" x 2 pcs of 4 ft

17 42 x "027.0 16d briuo 1408

4140 sheet 0.500" x 1.625" x 2 pcs of 6ft

Chantal Lyanks

Chantal Lavoie
Purchasing Coordinator

www.dartaerospace.com E <u>clavoie@dartaero.com</u> 1 800 556- 4166 DART AEROSPACE T 1 613 632-5200 F 1 613 632-1053

TAAG"

Ţ



ACIER OUELLETTE INC.935, Bott du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

DELIVERY - CLIENT

Copy

C000109657

Billed to	Shipped to	Customer No	CLI0001056
DART AEROSPACE LTD		Date	2018/09/13
1270 ARERDEEN ST	1270 , ABERDEEN ST.	Delivery date	2018/09/18
HAWKESBURY, Ontario, K6A 1K7	TOWNEDUCK, Charle, NOW LAY	Your order No	po040926
		Processed by	Denis Quenneville
	Att : LUSSIER Tél.: (613) 632-5200 X 730	Salesman	
Instruction F-M	Delivery Route 5	Carrier	OUELLETTE VALLEYFIELD
		Credit Terme	Net 30 Days
	and a second	DCC NB	Tatamal III - O-1

Brodint Description	Woight	Q.			PCS NB		_	Internal Use Only	nly	
	AACIGIIC	ζι γ	CI4	CMD	EXP	В/О	NI	I S C	TUO	1
1 PLATE 4140 HEAT TREAT 1/2 NS	32.67	1.6	1.60 PI2 \$CLB		_			-		
P4140-12H 8509			!		>					
1/2 X 1 5/8, 2 X 6' HEAT TREATED MATERIAL					4					
Heat (286910) M					-					
AC19480-FU-17/09			400							
Conditions:	Total Weight (Lbs): 32.67	32.67		NIR : R-J	NIR: R-109516-6					
All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the reprospection of the product soil all relations much be made.	nade in full, complete and cas ty is transferred by "Acier Ou n charges of 2% per month (s choice to claim for the balan	shed. All lost materials ellette Inc." to the clie ellette Inc." to the clie 24% per annum) on a	are at the buyer's expe ent. The buyer hereby a all past due amounts ove	pense. The warranty offered accepts to respect the over 30 days. Any default in all claims must be made.	anty offered the ect the rands in the made	*				
a 25% restocking charge.	ut or modified cannot be retu	irned. All goods return	ned must be with our au	thorization an	d are subject	ő				

Prepared By : Verified By : Delivered By : Time	_									
	Custon	Customer's Signature			Date	L				



Chemical certification Certification chimique



Order Num / No. Commande	Vendor / Fournisseur	Country of origin / Pay d'origine SLOVANIA	Date 02/17/14	Heat / coulée 286910	Material ID # / No. matériel
Grade / Nuance	Conditions HEAT TREATED				
Shape / Forme	1. Artista Att 1900 Co. C. Co. S. Artista Artista Octobrillo (1904) Co. C.	pecifications STM A434 / SAE J404 / ASTM A	A829-06		

			Chemic	al composit	tion / A	nalyse chin	nique			v
	Carbon (0	C)		Silicon (Si)			Manganes			phorus (P)
Mini / maxi	0.3700 / 0	.4400	0.	1500 / 0.350	00	0.	6500 /	1.1000	0.0100	/ 0.0190
Actuel %	0.405			0.240			0.840		0.0	800
	Sulphur (S)		Chromium (Cr))		Nickel (Ni)		Moly	odenum (Mo)
Mini / maxi	0.0200 / 0	0.0400	. 0.	7500 / 1.200	00	0.	1000 /	0.2000	0.1500	/ 0.2500
Actuel %	0.002			0.980			0.000		0.	160
	Cooper (0	Cu)		Vanadium (V)			Aluminum	(AI)	Tung	sten (W)
Mini / maxi	0.1900 / 0	0.2900	0	.0400 / 0.050	00	0.	.0000 /	0.0000	0.0000	/ 0.0000
Actuel %	0.000			0.030			0.000		0.	000
	Cobalt (Co)	Titani	um (Ti)						
Mini / maxi	0.0000 /	0.0000	0.0000 /	0.0000	0.000	0.0000	0	.0000 / 0.0000	0.0000	/ 0.0000
Actuel %	0.000		0.00	0		0.000		0.000	0.	000
			Mechanic	al propertie	s / Pro	priétés Méc	aniques			
Yield strengt	nt / Élasticité	Tensile / Rés.	à la traction	Elongation / All	on. (%)	Red. of area / S	Surface (%) RC	Surface	Hd / Dureté
0.000	PSI	0.000	PSI	0.00		0.00			285	ВНМ

Note:

We certify that the above data has been verified and are conform to an original mill or supplier certificate supplied to us with the material Nous certifions que les données ci haut on été vérifier et sont conformes d'après un certificat originale qui nous a été fourni par notre fournisseur.

Prepared by: / Préparé par:

۵ DART MT-4140-S-[T.TTT] x [W.WWW] WHERE "T. TTT" = THICKNESS IN INCHES WHERE "W.WWW" = WIDTH IN INCHES (OPTIONAL FOR SPECIFYING CUT PLATE) EX. 0.063" THICK SHEET = MT-4140-S-0.063 EX. 3.5" WIDE BY 0.500" THICK PLATE = MT-4140-S-0.500X3.500 SPECIFICATION CONTROL DRAWING PURCHASE MATERIAL: AIS(4140) 4142 STEEL SHEET OR PLATE MINIMUM ROCKWELL C = 28 Rc MAXIMUM ROCKWELL C = 32 Rc ASTM A829, AMS 6395 SPECIFICATION: PART NUMBER:

	۷		
AEROSPACE Producting Outer Conds. AISI 4140 / 4142 STEEL SHEET OR PLATE	NT	APPROVED DY: MI_02/14/2018 SCALE, NTS SHEET 1 DF1 COPYRIGHT ON SHEET 1 DF1 HIS SCALEN BY SHEET 1 DF1 HIS SCALEN BY SHEET 1 DF1 HIS SHEET 1 DF1	
Al		Malac Arendov	7
		12.	
		meminining and an outside Anna Anna Anna Anna Anna Anna Anna Ann	м
		e distance de la compansa de la comp	
			7
			un.
			<u>ವ</u>
			*
		ŧ	
		-	
		c	
	∢		

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M7-4140-5-0.500 x1.625 DATE: 18/04/24 MATERIAL CERT REC'D: 12 14 QUANTITY RECEIVED: 12 14 QUANTITY REJECTED: 0				<u>5</u>	PO/BATCH NO.: P0040936/S1127			
				THICKNESS ORDERED: 0.500 " THICKNESS RECEIVED: 0.500 " SHEET SIZE ORDERED: — SHEET SIZE RECEIVED: —				
DESCRIPTION (C.		CR neck (N)	COMMENTS					
SURFACE DAMAGE	Y							
CORRECT FINISH	V	N						
CORROSION	Y	(1)						
CORRECT GRAIN DIRECTION	(2)	N	1272					
CORRECT MATERIAL PER M-DRAWING	Ø	N	ASTN	1 A829	American American Company			
CORRECT THICKNESS	(8)	N						
PHOTO REQUIRED	Y	(N)						
CORRECT REF # TO LINK CERT	(V)	N	U1:2	86910	-			
ORRECT MATERIAL IDENTFICATION	M	N		- 10				
CORRECT M# ON THE MATERIAL	V	N						
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	(2)						
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	3						
CUT SAMPLE PIECE				ND PREFORI		SS CHECK.		
			HRC	HRB	DURA	DUR D	WEBSTER	
YPE OF MATERIAL							1	
IZE OF TEST SAMPLE								
IARDNESS / DUROMETER READIN	NG							
		sters	located in	the Quality Office	e			
	te	sters	located in	the Quality Offic	<u>e</u>			

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY:_	Ar	SIGNED OFF BY:
DATE:	18/09/24	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

H:\FORMS\Quality Assurance\approved QA\MRIF Material Receipt Inspection Form revD